

Date:  
User:Wednesday, 3/14/2007 3:01:44 PM  
Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HOOK & LOOP TIE  
 Job Number : 31217  
 Estimate Number : 12537  
 P.O. Number : N/A Part Number : D355111  
 This Issue : 3/14/2007 S.O. No. : N/A Drawing Number : D3551 REV A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : 3/14/2007 Type : PURCHASED PARTS Drawing Revision : A  
 Previous Run : 29701 Material : N/A  
 Due Date : 3/16/2007 Qty: 600 Um: Each  
 Written By : [Signature]  
 Checked & Approved By : 07.03.14  
 Comment : Est Rev. A New Issue 06-09-27 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: Issue P/O: 3305  
 Purchase Part Number: 6605K56  
 Supplier: Mc Master Carr  
 Certificate of conformity is required

C207/03/14600

2.0 6605K56 HOOK AND LOOP TIE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 600.0000 Each(s)  
 HOOK AND LOOP TIE

07/13/15150

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure certificate of conformity is attached



4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

u07.03.16

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

u07.03.16150

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/03/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Date: Wednesday, 3/14/2007 3:01:44 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOOK & LOOP TIE

Job Number: 31217

Part Number: D355111

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(150)

Comment: FINAL INSPECTION/W/O RELEASE

HB 07/03/19

Job Completion



U 07.03.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

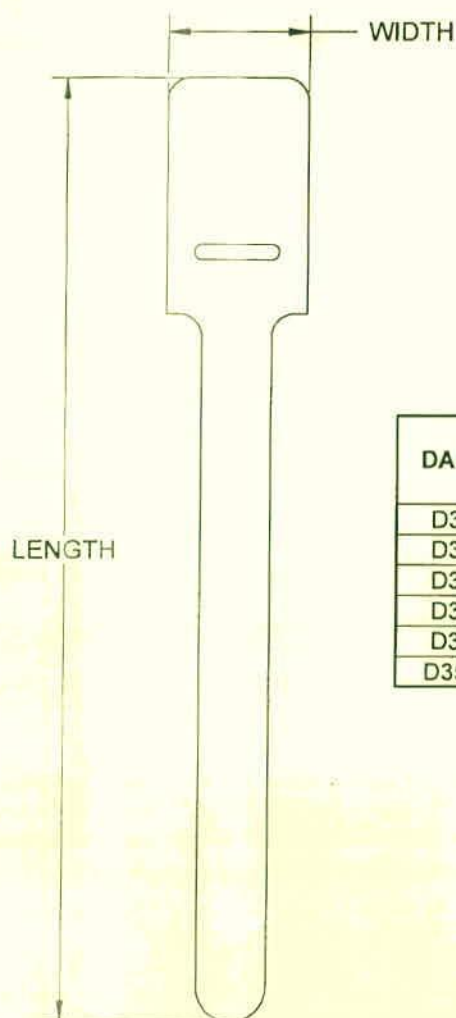
NOTE: Date & initial all entries





DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>GP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3551</b>	REV. A SHEET 1 OF 1
DATE <b>06.08.28</b>		TITLE <b>HOOK AND LOOP TIE</b> SCALE NTS	
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



DART P/N	LENGTH (in)	WIDTH (in)	MCMaster- CARR P/N	SPEEDTECH P/N
D3551-1	6	1	6605K51	SW.75X6BK889
D3551-3	8	1	6605K52	SW.75X8BK889
D3551-5	11	1	6605K53	SW.75X11BK889
D3551-7	15	1.5	6605K54	SW1.5X15BK889
D3551-9	18	1.5	6605K55	SW1.5X18BK889
D3551-11	24	1.5	6605K56	SW1.5X24BK889

D3551-X HOOK AND LOOP TIE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31217

MATERIAL: BLACK BACK-TO-BACK HOOK AND LOOP MATERIAL, FLAME-RETARDANT NYLON

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5 DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY ON K6A 1

**YOUR PURCHASE  
ORDER NUMBER**  
P000003305

Today's Date: 3/14/07

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE +**  
**1 OF 1**  
**MCM NUMBER**  
2214551-01

CALLER: C LAVOIE

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
2-297-08 30-23	6605 K56	30 PK	HOOK & LOOP NYLON CABLE TIE FIRE-RETARDANT, BLACK, 24" LENGTH PKG= 5 EA/PK 3 Unit Price: 11.65 PK Extended Amount: 349.50 Balance of 90 PK expected to ship by 3/26/2007	2	120 PK	30
3-299	63215 K34	40 EA	STAINLESS STEEL BALL JOINT SWIVEL BEARING PTFE LINED, 3/8" ID, 13/16" OD, 13/32" O'ALL WIDTH 1 Unit Price: 18.60 EA Extended Amount: 744.00 Charges for this shipment Merchandise Amount: 1,093.50 Total: \$1,093.50	1	40 EA	40
						250

